

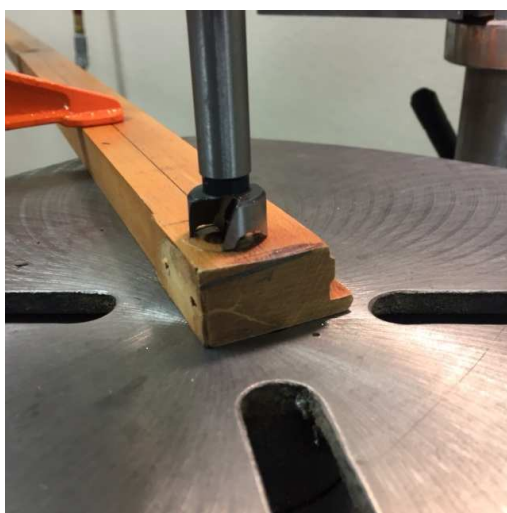
Rail Modification for WNG Repetitions(Whippen)

Because of the design of the WNG Repetition it may be necessary to modify the repetition rail to accommodate the new WNG Repetitions.

1. Determine the amount of wood to remove for clearance. Mark the amount of wood that needs to be removed. (See fig. below)



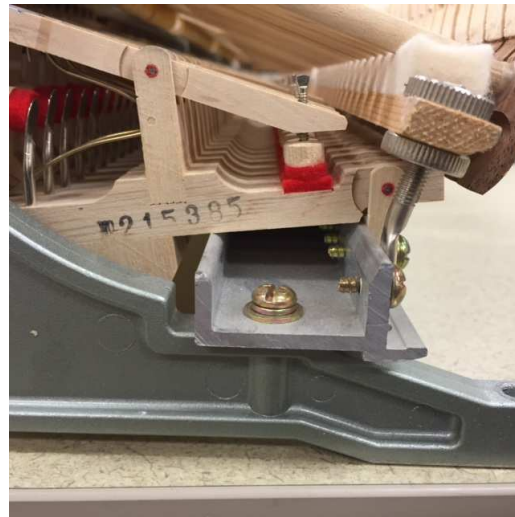
2. Remove the repetition rail from the action.
3. Use an appropriate size Forstner bit to recess the mounting locations. Clamp the rail to the drill press table and drill down just past the angle cut.



4. Now adjust the table saw to the angle drawn on the rail.
5. Carefully cut the rail in the table saw. Use a piece of wood to push thru. It is best to have two people for this procedure.



6. Stain and apply a sealer to the wood.
7. See below the finished product.



8. On pianos with an aluminum rail it will be necessary to remove some material from the left rib pictured above right picture. The table saw with a carbide blade work well leaving a clean cut.