

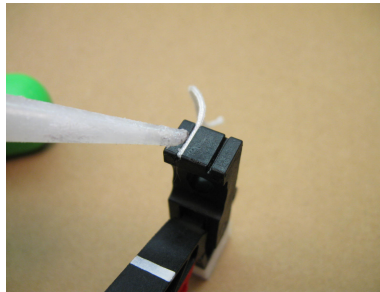
# Repetition Helper Spring Installation

Tools & Supplies necessary for this job:

1. Straight tip screwdriver (medium tip)
2. CA glue (thin or medium viscosity)
3. CA debonder
4. Scissors or single edge razor blade
5. 1.5mm ball Allen wrench (Available from WNG)
6. WNG Repetition Helper Spring Kit

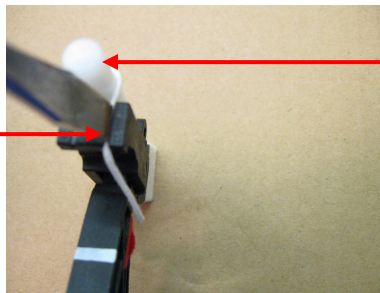
1. Cut the nylon cord into 88 1-1/2" pieces.
2. Glue one end of the nylon cord into one of the grooves of the flange. (See Ill. 1)

Ill. 1  
Glue cord



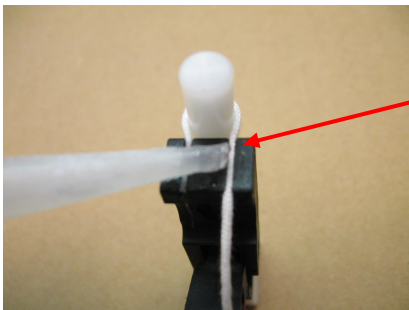
3. Place the nylon spacer on the flange and loop the nylon cord around the spacer. Holding the cord tight, press the cord into the groove. (See Ill. 2)

Ill. 2  
Secure cord  
in groove



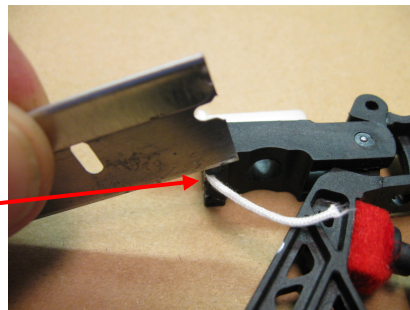
Plastic  
Dowel  
Spacer

4. Glue the nylon cord and cut off the excess with a razor blade. (See Ill. 3 & 4)



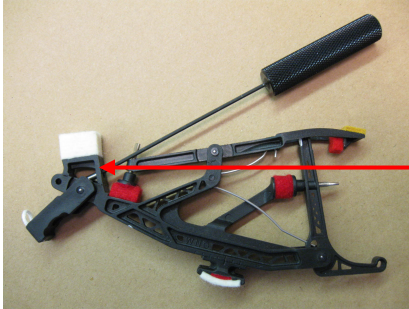
Ill. 3  
Glue cord

Ill. 4  
Cut cord

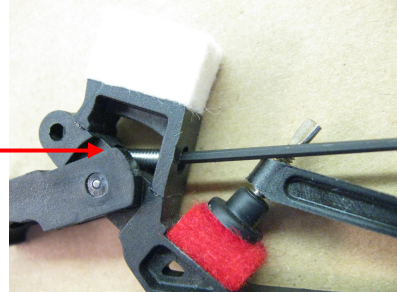


5. Now, place the Allen set screw into the repetition and screw into the hole about 4-5 turns. (See Ill. 5 & 6)

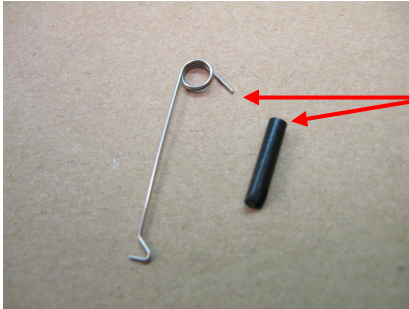
NOTE: The Allen wrench has a “ball” at the end of the shaft for angling.



Ill. 5 & 6  
Installing  
Allen  
adjusting  
screw

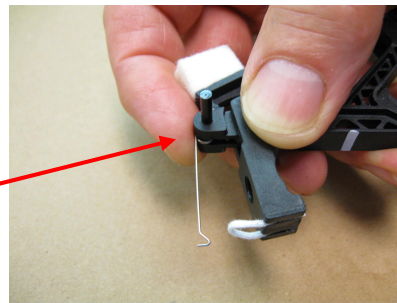


6. Install the spring and secure with a nylon pin. (See Ill. 6 & 7)



Ill. 6  
Spring &  
Pin

Ill. 7  
Installing  
spring and



7. Here is the finished product. (See Ill. 8) Adjust the tension of the spring to support the repetition without the hammer/shank weight and the key support.

Ill. 8  
Assembled  
adjustable helper  
spring

